



# Commercial HEAVY 430

Architectural Shade Fabric

OUTDOOR RECREATION AREAS

CAR PARK STRUCTURES

SPORTING VENUES



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# Commercial

## HEAVY 430

Architectural Shade Fabric



Commercial Heavy 430 architectural shade fabric was engineered specifically to withstand extreme weather conditions on large scale tension structures. It features **superior biaxial strength and load bearing performance** for optimum shape and tensioning endurance.

Made from 100% round monofilament and designed using a patented intertwining knit pattern.

Commercial Heavy 430 offers up to 94% UV protection and is available in 13 popular colours, making it easier than ever to complement existing design elements and colour schemes.



- Patented intertwining knit pattern resulting in superior biaxial performance
- Full 15 year warranty against UV degradation on fabric
- UV block range from 90.1% to 94.9%
- 100% round monofilament yarn for optimal structural stability
- Uniform balance across the warp and weft for easy fabrication and minimal maintenance
- Stentered (heat set) for prevention of shrinking and ease of fabrication
- 100% lead and phthalate free for a healthier environment
- Greenguard® and Oeko-Tex® certified provides confidence in operational quality assurance
- Engineered in Australia to meet harsh weather extremes
- 100% recyclable

### Properties

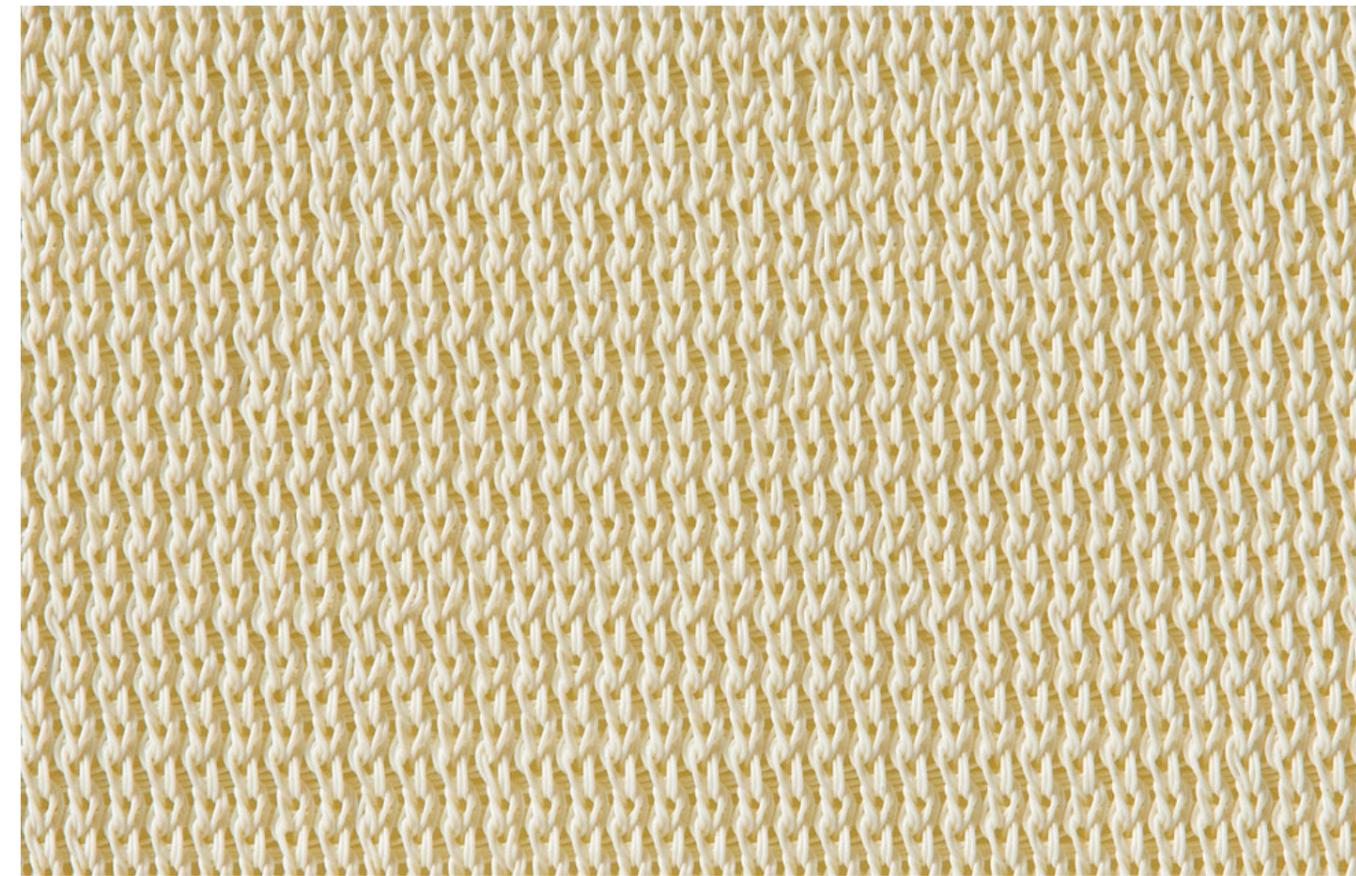
Nominal fabric mass	430gsm ± 20
Roll length	40m (unfolded)
Roll width	3m width

### Performance

Tensile strength - warp	2000N
Tensile strength - weft	1700N
Wing tear - warp (mean)	321N
Wing tear - weft (mean)	253N
Bursting force (mean)	2130N
Flammability index	34

### Applications

- Large tension structures
- Large awnings
- Car park structures
- Large shade sails



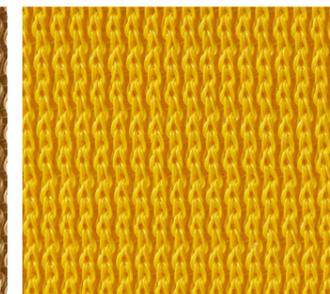
**Natural 484347**  
92.1% UVR Block



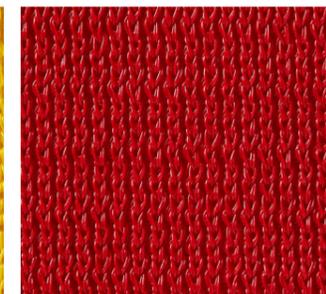
**White 485863<sup>^</sup>**  
90.3% UVR Block



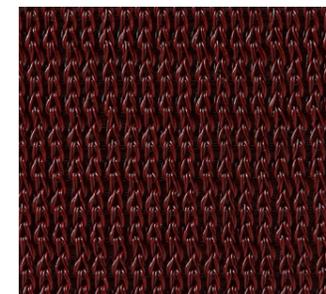
**Desert Sand 484309**  
92.9% UVR Block



**Yellow 485849**  
91.2% UVR Block



**Red 484484**  
91.3% UVR Block



**Deep Ochre 484385**  
94.9% UVR Block



**Aquatic Blue 484323**  
91.1% UVR Block



**Emerald 485887**  
90.2% UVR Block



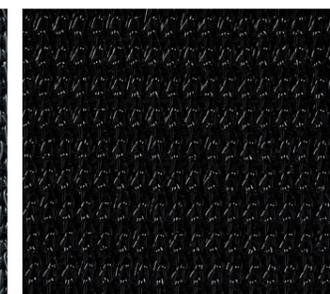
**Brunswick Green 484361**  
92.4% UVR Block



**Steel Grey 484408**  
90.1% UVR Block



**Charcoal 484460**  
90.4% UVR Block



**Black 484422**  
94.3% UVR Block



**Navy Blue 484446**  
90.7% UVR Block



<sup>^</sup> Available in made to order only, contact your GALE Pacific representative for lead time information  
Please note, due to the limitations of the printing process, colours may not represent the true colour