

PRODUCT PROFILE

Rev.2 08/23



Commercial NintyFive 340 FR is a high-quality flame retardant knitted shade fabric designed for tension structures, awnings and shade covers specifically for commercial architectural applications; supplied in bulk rolls.

- Trusted name in Commercial knitted fabric with over 40 years of market usage in the world's harshest conditions
- Manufactured with 100% virgin grade polymers ensuring fabric consistency and performance
- Strong HDPE results in a fabric that is recyclable and won't rot or absorb moisture.
- Stentered (heat-set) to reduce shrinkage once installed and for ease of fabrication.
- Certified to California State Fire Marshall CSFM 1237.1 and complies with NFPA701 (Parts 1 and 2) across all colour variants.
- Full 12-year UV degradation warranty on fabric.
- · 100% Lead, Phthalate and PFAS free
- · Engineered in Australia to meet the harsh climate

FABRIC PROPERTIES

(AS 2001.2.13) mass per unit Nominal fabric mass

Nominal fabric mass 340 gsm ± 20 Approximate thickness 1.6 mm

ROLL SPECIFICATIONS

Nominal width: 3.0m (folded)
Length: 40m
Approx. roll weight: 44 kg
Approx. roll diameter: 0.32 m
Core diameter: 50 mm

USAGE INSTRUCTIONS

Do not use against flames.

Contact with organic solvents, halogens or highly acidic substances may reduce the service life of the fabric and void the warranty.

Biaxial elastic material properties available on request.

SUGGESTED SPECIFICATION

Shade cloth fabric shall be compliant to Australian standard AS 4174:2018 and shall be GALE Pacific Commercial NintyFive 340 FR Knitted HDPE monofilament & tape shade fabric offering a UVE Protection from 90 to 96%.

FLAMMABILITY

Part 2 & 3 certificates available on request

Smoke Developed Index (Range 0-10)

(AS 1530.2) Part 2 - Flammability of Materials Flammability Index (Range 0-100) 1

(AS 1530.3) Part 3 - Flammability of Materials Ignitability Index (Range 0-20) 13 Spread of Flame Index (Range 0-10) 8 Heat Evolved Index (Range 0-10) 3

PERFORMANCE

(AS 2001.2.3.1-2001) Maximum Force and Elongation - Strip Method Maximum Force - Warp (Mean) 580 N/50mm
Elongation at Maximum Force - Warp (Mean) 98 %
Maximum Force - Weft (Mean) 2000 N/50mm

Maximum Force – Weft (Mean) 2000 N/50mm Elongation at Maximum Force (Mean) 71.5 %

(AS 2001.2.3.2-2001) Breaking Force - Grab Test

Breaking Force – Warp (Mean) 930 N Breaking Force – Weft (Mean) 2000 N

(AS 2001.2.10-1986) Tear Resistance – Wing Rip Method

 Wing Tear – Warp (mean)
 194 N

 Wing Tear – Weft (mean)
 282 N

(AS 2001.2.4) Bursting Pressure – Hydraulic Diaphragm Method Bursting Pressure (mean) 3600 kPa

(AS 2001.2.19-1988) Bursting Force – Ball Burst Method Bursting Force (mean) 1944 N

(AS 4174:2018) Shade Protection Fabric Performance

Colour	Cover Factor	Shade Factor	UV-Vis Trans %	UVR Trans %	UVR Block %	UVE %	Protection Category
Aquamarine	93	87.3	12.7	6.7	93.3	92	Very Effective
Aquatic Blue	92	88.1	11.9	8.5	91.5	91	Very Effective
Black	95	94.8	5.2	5.0	95.0	94	Very Effective
Blue Bird	94	90.4	9.6	5.8	94.2	93	Very Effective
Bright Green	90	87.3	12.7	9.0	91.0	90	Effective
Brunswick Green	93	92.9	7.1	6.4	93.6	92	Very Effective
Charcoal	93	93.6	6.4	6.1	93.9	92	Very Effective
Cherry Red	90	80.0	20.0	10.0	90.0	90	Effective
Deep Ochre	91	90.5	9.5	8.3	91.7	90	Effective
Driftwood	95	89.0	11.0	5.4	94.6	94	Very Effective
Desert Sand	93	86.1	13.9	6.6	93.4	92	Very Effective
Gun Metal	96	94.5	5.5	3.5	96.5	96	Most Effective
Natural	94	78.3	21.7	6.5	93.5	92	Very Effective
Navy Blue	94	93.1	6.9	6.2	93.8	93	Very Effective
Orange	92	80.8	19.2	7.6	92.4	91	Very Effective
Rivergum Green	94	89.7	10.3	6.0	94.0	93	Very Effective
Sky Blue	94	91.3	8.7	6.0	94.0	93	Very Effective
Steel Grey	92	89.7	10.3	7.6	92.4	91	Very Effective
Stone	92	80.3	19.7	8.1	91.9	91	Very Effective
Turquoise	94	89.5	10.5	6.6	93.4	93	Very Effective
White	95	76.5	23.5	5.4	94.6	94	Very Effective
Yellow	93	77.5	22.5	6.8	93.2	92	Very Effective















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